

# Polyneon

W.F.C.P.



Art. No. 9450



## No. 40

dtex 135 x 2  
den 120 x 2

Art. No. 9845

400 m

200 m Multicolour

Art. No. 9847

1.000 m

100% Polyester Filament



## Bobbinfil

## No. 60

dtex 80 x 2

Art. No. 9770

1.000 m

## Bobbins

dtex 75 x 2

Art. No. 9766

50 x 120 m

100% Polyester



400 m Smart spool  
⇒ 80.000 Stitches

1.000 m Smart spool  
⇒ 200.000 Stitches



OEKO-TEX®  
CONFIDENCE IN TEXTILES  
STANDARD 100  
07.0.55729 HOHENSTEIN HTTI  
Tested for harmful substances.  
www.oeko-tex.com/standard100

www.madeira.com

made in germany

# MADERA



8085

70 x 400 m

10 x 200 m Multicolour

2 x Bobbinfil



8086

40 x 1.000 m

2 x Bobbinfil



8047

18 x 1.000 m



8045 18 x 400 m



8015 8 x 200 m Multicolour



8046 18 x 200 m Multicolour



8018

8 x 200 m

Neoncolour



8116

48 x 400 m



8185H

160 x 400 m

20 x 200 m Multicolour

2 x Bobbinfil



400 m Smart spool  
⇒ 80.000 Stitches

# Polyneon

100% Polyester  
Trilobal  
Filament

**Polyester  
Stickgarn**

**Polyester  
Embroidery  
Thread**

**Hilo para  
bordar de  
poliéster**

**Fil à broder  
polyester**

**Filato da  
ricamo in  
poliestere**

**Polyester  
nakış ipliği**

**Вышиваль-  
ные нитки из  
полиэстера**



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color your life

# MADERA

# Polyneon



# Polyneon

# Polyneon



# Polyneon

# Polyneon

## Multicolour

## Farbnummern-Verzeichnis • Index of Colors • Index des numéros de coloris • Liste de numéros de couleur avec indice • Elenco dei numeri dei colori • Список тонов

| Fbe. No.<br>Col. No.<br>Ton № | Streifen<br>Column<br>Колонка | Fbe. No.<br>Col. No.<br>Ton № | Streifen<br>Column<br>Колонка | Fbe. No.<br>Col. No.<br>Ton № | Streifen<br>Column<br>Колонка | Fbe. No.<br>Col. No.<br>Ton № | Streifen<br>Column<br>Колонка | Fbe. No.<br>Col. No.<br>Ton № | Streifen<br>Column<br>Колонка | Fbe. No.<br>Col. No.<br>Ton № | Streifen<br>Column<br>Колонка |
|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| 1505                          | 9                             | 1633                          | 4                             | 1706                          | 5                             | 1782                          | 5                             | 1856                          | 6                             | 1925                          | 8                             |
| 1506                          | 9                             | 1637                          | 1                             | 1707                          | 4                             | 1784                          | 5                             | 1857                          | 6                             | 1926                          | 6                             |
| 1507                          | 9                             | 1639                          | 5                             | 1710                          | 4                             | 1788                          | 4                             | 1859                          | 7                             | 1930                          | 2                             |
| 1508                          | 9                             | 1640                          | 8                             | 1712                          | 4                             | 1790                          | 5                             | 1860                          | 7                             | 1932                          | 2                             |
| 1509                          | 9                             | 1641                          | 8                             | 1713                          | 4                             | 1795                          | 7                             | 1861                          | 1                             | 1936                          | 7                             |
| 1510                          | 9                             | 1643                          | 2                             | 1721                          | 4                             | 1796                          | 5                             | 1862                          | 7                             | 1937                          | 8                             |
| 1511                          | 9                             | 1645                          | 3                             | 1725                          | 6                             | 1798                          | 7                             | 1866                          | 1                             | 1938                          | 7                             |
| 1512                          | 9                             | 1647                          | 3                             | 1726                          | 6                             | 1799                          | 3                             | 1868                          | 3                             | 1945                          | 7                             |
| 1513                          | 9                             | 1648                          | 5                             | 1728                          | 7                             | 1800                          | 8                             | 1870                          | 6                             | 1946                          | 8                             |
| 1514                          | 9                             | 1651                          | 3                             | 1729                          | 7                             | 1801                          | 8                             | 1874                          | 2                             | 1947                          | 8                             |
| 1600                          | 10                            | 1653                          | 6                             | 1733                          | 2                             | 1803                          | 7                             | 1878                          | 1                             | 1949                          | 7                             |
| 1601                          | 10                            | 1657                          | 6                             | 1738                          | 7                             | 1815                          | 4                             | 1880                          | 4                             | 1951                          | 1                             |
| 1602                          | 10                            | 1658                          | 6                             | 1740                          | 8                             | 1816                          | 5                             | 1883                          | 8                             | 1952                          | 5                             |
| 1603                          | 10                            | 1659                          | 7                             | 1744                          | 7                             | 1817                          | 6                             | 1884                          | 7                             | 1956                          | 5                             |
| 1604                          | 10                            | 1665                          | 7                             | 1746                          | 3                             | 1821                          | 5                             | 1885                          | 6                             | 1957                          | 7                             |
| 1605                          | 10                            | 1666                          | 1                             | 1748                          | 3                             | 1823                          | 8                             | 1886                          | 8                             | 1958                          | 6                             |
| 1606                          | 10                            | 1670                          | 6                             | 1749                          | 3                             | 1829                          | 2                             | 1892                          | 3                             | 1965                          | 1                             |
| 1607                          | 10                            | 1672                          | 6                             | 1750                          | 3                             | 1830                          | 2                             | 1893                          | 2                             | 1966                          | 2                             |
| 1608                          | 10                            | 1673                          | 6                             | 1757                          | 5                             | 1831                          | 4                             | 1899                          | 6                             | 1967                          | 2                             |
| 1609                          | 10                            | 1675                          | 2                             | 1763                          | 1                             | 1832                          | 4                             | 1900                          | 5                             | 1969                          | 7                             |
| 1616                          | 5                             | 1678                          | 1                             | 1765                          | 1                             | 1837                          | 8                             | 1902                          | 5                             | 1971                          | 1                             |
| 1618                          | 8                             | 1682                          | 7                             | 1767                          | 2                             | 1838                          | 1                             | 1907                          | 8                             | 1975                          | 2                             |
| 1620                          | 4                             | 1683                          | 1                             | 1769                          | 5                             | 1839                          | 1                             | 1910                          | 8                             | 1977                          | 2                             |
| 1621                          | 1                             | 1685                          | 3                             | 1770                          | 5                             | 1840                          | 8                             | 1911                          | 4                             | 1981                          | 4                             |
| 1623                          | 1                             | 1687                          | 8                             | 1772                          | 1                             | 1842                          | 2                             | 1917                          | 5                             | 1984                          | 4                             |
| 1624                          | 1                             | 1694                          | 3                             | 1773                          | 6                             | 1843                          | 2                             | 1918                          | 8                             | 1985                          | 3                             |
| 1625                          | 6                             | 1695                          | 3                             | 1775                          | 2                             | 1850                          | 8                             | 1919                          | 5                             | 1986                          | 4                             |
| 1626                          | 6                             | 1702                          | 3                             | 1776                          | 2                             | 1851                          | 3                             | 1921                          | 4                             | 1988                          | 3                             |
| 1628                          | 2                             | 1703                          | 3                             | 1777                          | 5                             | 1852                          | 2                             | 1922                          | 4                             | 1989                          | 3                             |
| 1631                          | 4                             | 1704                          | 3                             | 1781                          | 1                             | 1853                          | 6                             | 1924                          | 1                             | 1990                          | 4                             |

# MADEIRA

Polyneon ist aufgrund der hohen Wasch- und Chlorechtheit das ideale Garn für stark beanspruchte Textilien, die häufig gewaschen werden wie Sport-Kinder- und Outdoorbekleidung. Selbst nach häufigem Waschen behalten die Farben ihre intensive Leuchtkraft und ihren außergewöhnlichen Glanz.

**BOBBINFIL**  
Speziell für Polyneon wurde Bobbinfil No.60 entwickelt - ein Filament-Untergarn, das beste Stickergebnisse garantiert und keinen Faserabrieb in der Spulenkapself hinterlässt.

**BOBBINS**  
der vorgespulter Unterfaden von MADEIRA erspart das Aufspulen des Unterfadens auf die Spule durch einfaches Einlegen in die Spulenkapself.



Thanks to its colour fastness to washing and chlorine Polyneon is the ideal thread for heavy duty textiles that are washed frequently such as sports, children's and outdoor clothing. Even after frequent washing, the colours stay bright and luminous, and retain their brilliance.

**BOBBINFIL**  
Bobbinfil No.60 was specifically developed for Polyneon. It is a filament bobbin thread that guarantees outstanding embroidery results without fibre abrasion in the bobbin case.

**BOBBINS**  
prewound bobbin thread by MADEIRA makes bobbin winding unnecessary. Insert into the bobbin case, thread as normal and sew.



|      |      |
|------|------|
| 1781 | 1842 |
| 1839 | 1829 |
| 1838 | 1675 |
| 1637 | 1775 |
| 1878 | 1975 |
| 1678 | 1776 |
| 1765 | 1977 |
| 1621 | 1932 |
| 1965 | 1893 |
| 1763 | 1852 |
| 1951 | 1643 |
| 1624 | 1967 |
| 1683 | 1843 |
| 1861 | 1733 |
| 1666 | 1628 |
| 1866 | 1874 |
| 1623 | 1830 |
| 1924 | 1930 |
| 1971 | 1767 |
| 1772 | 1966 |

1 • auch in 1.000 m 2 • also in 1.000 m

Gracias a su solidez al lavado y su resistencia al cloro, Polyneon es el hilo ideal para tejidos sometidos a un gran esfuerzo y que han de lavarse asiduamente, tales como la ropa de deporte, infantil o para actividades al aire libre. Incluso tras muchos lavados, los colores conservan su intensa luminosidad y su extraordinario brillo.

**BOBBINFIL**  
Bobbinfil N.º 60 ha sido creado especialmente para Polyneon - un hilo-filamento de canilla que garantiza los mejores resultados de tricotaje y que no deja restos del desgaste de la fibra en la cápsula de la bobina.

**BOBBINS**  
el hilo de canilla prefabricado por la casa MADEIRA. Se ahorra el enrollar en la Bobina, simplemente hay que ponerlo en la canilla y ya está.



Le fil Polyneon est, en raison de sa grande résistance au lavage et au chlore, parfaitement adapté aux textiles soumis à des conditions d'utilisation difficiles, qui sont souvent lavés, comme, par exemple, les vêtements de sport, les vêtements des enfants et les vêtements d'extérieur. Les couleurs conservent leur intensité lumineuse et leur extraordinaire éclat, même après de nombreux lavages.

**BOBBINFIL**  
La bobine Bobbinfil n°60 a été spécialement développée pour le fil Polyneon, il s'agit d'un fil de canette qui garantit des broderies parfaites et empêche toute usure dans la boîte à canette.

**BOBBINS**  
le fil de canette MADEIRA prébobiné, qui évite le bobinage du fil sur la canette. Bobbins est très facile à mettre en place dans la canette.



|      |      |
|------|------|
| 1651 | 1922 |
| 1988 | 1832 |
| 1749 | 1631 |
| 1748 | 1880 |
| 1702 | 1633 |
| 1989 | 1831 |
| 1750 | 1911 |
| 1647 | 1712 |
| 1851 | 1788 |
| 1703 | 1710 |
| 1704 | 1984 |
| 1985 | 1990 |
| 1868 | 1921 |
| 1799 | 1815 |
| 1685 | 1721 |
| 1746 | 1986 |
| 1645 | 1713 |
| 1892 | 1620 |
| 1694 | 1707 |
| 1695 | 1981 |

3 • también en 1.000 m 4 • aussi en 1.000 mt.

Considerata l'elevata resistenza ai lavaggi e al cloro, Polyneon è il filato ideale per tessuti fortemente sollecitati e lavati frequentemente, come abbigliamento sportivo, abbigliamento per bambini e outdoor. Anche dopo frequenti lavaggi i colori mantengono la loro intensa lucentezza e il loro splendore straordinario.

**BOBBINFIL**  
Bobbinfil n.º 60 è stato sviluppato in modo speciale per Polyneon, un filo sottonavetta che garantisce i migliori risultati nel ricamo e non lascia alcuno sfregamento delle fibre nella capsula della bobina.

**BOBBINS**  
il filato già confezionato dalla ditta MADEIRA. Grazie alla sua preparazione è sufficiente metterlo nel portabobina, evitando così di avvolgere il filato sulla bobina stessa.



Polyneon, yıkandığında ve klor ile yapılan işlemler zarar görmediği için çok sık yıkanan spor giysileri, çocuk ve dışarı çıkarken giyilen giysiler gibi tekstil ürünleri için ideal iplikler. Çok sık yıkanmalar dahi renkleri yoğun ışımaları güçlerini ve sıra dışı parlaklıklarını korur.

**BOBBINFIL**  
Bobbinfil No. 60 özel olarak polyneon için geliştirilmiştir - En iyi örgü sonuçlarını garanti eden ve makara kapsülünde hiçbir döküntü bırakmayan bir filament alt ipliğidir.

**BOBBINS**  
MADEIRA tarafından ön sarğısı yapılan alt iplik, makara kapsülüne takılır ve dolayısı ile bu ipliğin makaraya geçirilmesine gerek bırakmaz.



|      |      |
|------|------|
| 1784 | 1657 |
| 1782 | 1885 |
| 1919 | 1726 |
| 1917 | 1857 |
| 1816 | 1926 |
| 1639 | 1658 |
| 1616 | 1958 |
| 1777 | 1653 |
| 1952 | 1817 |
| 1821 | 1899 |
| 1796 | 1856 |
| 1956 | 1853 |
| 1757 | 1870 |
| 1790 | 1773 |
| 1706 | 1625 |
| 1769 | 1626 |
| 1648 | 1725 |
| 1900 | 1670 |
| 1770 | 1673 |
| 1902 | 1672 |

5 • anche in 1.000 m 6 • ayrıca 1.000 m

POLYNEON это идеальные нитки для всех изделий, которые подвергаются частой стирке и воздействию хлором, таких как спортивные изделия, детские изделия и верхняя одежда. Даже после многократных стирок цвет ниток не теряет своей яркости и блеска.

**BOBBINFIL**  
Специально для ниток POLYNEON № 60 разработана эта нижняя нить, которая гарантирует наилучшие результаты вышивки и отличные свойства переноски в капсулу шпульки.

**BOBBINS**  
Перемотанная нижняя нить фирмы MADEIRA экономит Ваше время на перематку ниток. Просто вложите шпульку в капсулу.



|      |      |
|------|------|
| 1798 | 1840 |
| 1969 | 1641 |
| 1795 | 1640 |
| 1957 | 1918 |
| 1728 | 1687 |
| 1738 | 1886 |
| 1884 | 1740 |
| 1729 | 1618 |
| 1945 | 1800 |
| 1659 | 1801 |
| 1859 | 1910 |
| 1744 | 1907 |
| 1936 | 1947 |
| 1938 | 1837 |
| 1949 | 1946 |
| 1803 | 1937 |
| 1682 | 1925 |
| 1860 | 1883 |
| 1862 | 1823 |
| 1665 | 1850 |

7 • также в 1.000m 8



|                   |                 |
|-------------------|-----------------|
| 1505 ice cream    | 1600 coral fish |
| 1506 open fire    | 1601 ocean      |
| 1507 desert hill  | 1602 amazone    |
| 1508 lavender     | 1603 savanna    |
| 1513 petunia      | 1604 chameleon  |
| 1509 forest creek | 1605 torrid     |
| 1510 cappuccino   | 1606 rainbow    |
| 1511 sunrise      | 1607 lagoon     |
| 1512 sunset       | 1608 jungle     |
| 1514 oyster shell | 1609 horizon    |

9 200 m 10 200 m